

<b>Technical Data Sheet</b> <b>Issue Date: 01-11-02</b>		<b>Product Code:</b> <b>VT-110/111/112/113</b> <b>Super Glue</b>
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**Product Description:**

“VitalFix” Super Glue is newly formulated instant adhesive that bonds more surfaces and is faster, stronger and longer lasting than the ordinary Super Glue. It works well on both porous and non-porous materials.

**Applications:**

Ideal bonding applications: metal, china, rubber, ceramic, laminated plastic, finger nails, leather, soft leather, vinyl, cork, paper, cardboard, wood, synthetic leather, brick, chipboard, textiles etc.

**Properties:**

Steel to Steel	7N/mm <sup>2</sup>
Rubber to Rubber	10N/mm <sup>2</sup>
EPDM to EPDM	5N/mm <sup>2</sup>

**Physical Data:**

Resin	Modified Ethyl
Color	Not recommended
Cure Speed without Activator	15 – 30 seconds
Viscosity	80 - 120 cps (
Flash Point	>85°C
Shelf Life	6 mths @ 20°C
Specific Gravity	1.05
Max. Operating Temperature	+ 80°C

**Cured Performance:**

Cure Time	15 seconds
Tensile Strength	10N/mm <sup>2</sup> max

**Directions:**

1. Puncture with top of cap and install nozzle.
2. Apply one drop to one surface only. Assemble both surfaces together and hold for few seconds to enable it to set completely.
3. Replace cap after use and store in cool, dry place.

**CAUTION:**

Contains Cyanoacrylate. Bonds skin in seconds. May causes allergic skin reaction. Skin contact through clothing may cause burns. Flush with cold water if spilled on clothing. Avoid contact with skin and eyes. In case of eye or mouth contact, flush with cold water for 15 minutes and seek medical attention immediately.

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**Storage:**

Store in a cool out of direct sunlight. Refrigeration to 5 °C gives optimum storage stability

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