

Technical Data Sheet Issue Date: 01-11-02		Product Code: VT-121 Shoe Adhesive
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Product Description:

A clear colored solvent-based adhesive specially formulated for Do-It-Yourself shoe and leather goods repair jobs. It is easy-to-use, fast setting and cost saving. It also offers superior bonding strength with excellent water and heat resistant.

Applications:

Ideal bonding applications: filling and repairing tears, building up worn areas, especially good for leather goods.

PHYSICAL DATA:

Appearance	Starchy medium viscosity liquid
Solid Content	15 +/- 1%
Viscosity at 30°C	1600 +/- cps
Main Solvent	Hydrocarbon Solvent
Main Ingredient	Grafted Chloroprene Rubber
Dilution	M.E.K

Directions:

1. Surfaces must be clean, dry and free of dirt, grease, oil or water. Puncture the top of the tube with a sharp tool and install nozzle.
2. Apply the adhesives to both surfaces to give a uniform coating. Allow the solvent to evaporate until the adhesive film is "tacky" (between 10-20 minutes). Apply even pressure to consolidate the bond.
3. Close the cap after use and store in cool, dry place.

CAUTION:

Avoid contact with eyes, skin and mouth. In case of contact with eyes, flush with water immediately for 15 minutes. If irritation persists, seek medical attention.

Storage:

Provided the adhesive are stored dry and cool in air tight containers, the storage stability will be at least 12 months from day of delivery ex-works.

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