

Technical Data Sheet Issue Date: 01-11-02		Product Code: VT-211 Weatherproofing Sealant
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Product Description:

A one component, non-slumping high performance, 100% neutral cure silicone sealant formulated with calcium carbonate filler system. It gives superior adhesion and durability in a wide range of glazing, weather sealing and trade applications. It has excellent resistance to weathering, UV radiation, Vibration, moisture, ozone, temperature extremes, airborne pollutants, and many cleaning detergents and solvents.

Applications:

Well-suited for a strong weatherproof seal on most common building materials such as aluminum, galvanized and zinc-coated steel, painted surfaces, glass, brick, and concrete. It is suitable for both indoor and outdoor applications.

FEATURES:

- **NEUTRAL, NON TOXIC CURING SYSTEM**
- **NON CORROSIVE TO METALS**
- **NON CORROSIVE TO ALKALINE SUBSTRATES**
- **NON CORROSIVE TO AUTOMOBILES**
- OUTSTANDING DURABILITY
- ONE PART NO MIXING
- PERMANENTLY FLEXIBLE
- EXCELLENT GUNNABILITY (-20°C TO 50°C)
- WEATHER PROOF
- LOW SHRINKAGE
- NO SAGGING
- PRIMERLESS ADHESION TO MOST MATERIALS

SPECIFICATION:

CURING SYSTEM	NEUTRAL (OXIME)
APPEARANCE	NON-SAGGING PASTE
ODOUR	CHARACTERISTIC
SPECIFIC GRAVITY	1.39
SHORE A HARDNESS	24 APPROX.
ELONGATION	300%
TENSILE STRENGTH	1.20 psi
TACK FREE TIME	WITHIN 70 MINUTES
APPLICATION TEMP.	-20°C TO 50°C
SERVICE TEMP.	-50°C TO 150°C
SHELF LIFE	12 MONTHS

LIMITATIONS:

VT-211 Weatherproofing Sealant IS A NEUTRAL (OXIME) CURING SILICONE. AS WITH OTHER SILICONE SEALANTS, IT IS NOT FOR: TRAFFIC AREAS OR AREAS SUBJECT TO ABRASION. NOT FOR: PAINTS COATING. NOT FOR: POLY-CARBONATE OR POLYACRYLATE IF THEY UNDER TENSION.

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JOINT DESIGN:

THE SPECIFIED SEALANT BEAD SIZE SHOULD BE CALCULATED TO COMPLY WITH THE COMPRESSION AND EXTENSION CAPABILITIES OF THE SEALANT IN RELATION TO THE ANTICIPATED JOINT WIDTH DUE TO EXPANSION AND CONTRACTION.

GENERALLY CALCULATION OF THE WIDTH OF VT-211 Weatherproofing Sealant BEAD SHOULD BE COMPUTED ON THE BASIS OF A MAXIMUM $\pm 30\%$ COMPRESSION AND EXTENSION CAPABILITY MINIMUM BEAD SIZE SHOULD NOT BE LESS THAN 3mm TO ACCOMMODATE MOVEMENT. DESIGN JOINT DEPTH OF WHICH RATIO WIDTH BECOMES 0.5 TO 1.

SUITABLE JOINT DEPTH VS WIDTH:

- 6mm x 6mm
- 8mm x 12mm
- 10mm x 20mm

- * JOINT SIZE MINIMUM 6mm x 6mm.
- * JOINT SIZE MAXIMUM 30mm.

APPLICATION:

- SURFACE MUST BE CLEAN AND DRY.
- MASK SMOOTH SURFACE TO SIMPLIFY CLEAN UP.
- USE APPROVED BACK-UP MATERIAL IN JOINT.
- CUT NOZZLE TO DESIRED SIZE.
- INSERT CARTRIDGE INTO CAULKING GUN.
- PUSH SEALANT AHEAD FOR UNIFORM BEAD.
- TOOL WITHIN 5 MINUTES.
- CLEAN OFF EXCESS SEALANT WITH M.E.K. OR TOLUENE.

CURING TIME:

VT-210 High Performance Sealant WILL TACK FREE IN APPROXIMATELY 15 MINUTES AND WILL CURE TO A DEPTH OF 10mm IN 7 DAYS.

CAUTION:

UNCURED SEALANT MAY CAUSE SKIN, EYE AND RESPIRATORY SYSTEM IRRITATION. USE ONLY IN WELL VENTILATED AREAS. USE APPROPRIATE PERSONAL PROTECTION TO AVOID CONTACT WITH SKIN AND EYES. IN CASE OF EYE CONTACT OR IRRITATION, FLUSH EYE IMMEDIATELY WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IN CASE OF SKIN CONTACT, WASH AFFECTED AREAS WITH HAND CLEANER FOLLOWED BY SOAP AND WATER. PRODUCT RELEASES KETOXIME DURING APPLICATION AND CURING. FOR FURTHER HEALTH AND SAFETY INFORMATION CONSULT THE CURRENT MATERIAL SAFETY DATA SHEET.

Every endeavor has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for the loss or damage that may result from the use of the information, due to the possibility of various of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.