

Technical Data Sheet Issue Date: 01-11-02		Product Code: VT-328/120 Contact Adhesive
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Product Description:

A premium quality solvent-based synthetic rubber resin adhesive formulated to bond a variety of common materials. It's easy-to-use with longer tack time and offers superior bonding strength.

Applications:

Ideal for bonding of formica, rubber, cork, leather, fiberglass, polyurethane foam, EVA to wood, metal or concrete. It is also suitable for carpet installation.

SPECIFICATION:

APPEARANCE	LIGHT BROWN YELLOW
ODOUR	AROMATIC ODOUR.
SPECIFIC GRAVITY	0.90±0.03
VISCOSITY(S4, 50RPM)	4,000 – 4,200 CPS
APPLICATION TEMP.	-10°C TO 40°C
SERVICE TEMPERATURE	-10°C TO 60°C
SHELF LIFE	12 MONTHS
MAIN SOLVENT	HYDROCOARBON SOLVENT
MAIN INGREDIENT	CHLOROPRENE RUBBER
DILUTION	TOLUENE

Directions:

Surfaces must be clean, dry and free of dirt, grease, oil or water.
 Stir adhesive before use.
 Apply the adhesive to both surfaces to be bonded with a dry, clean brush or scraper to give a uniform coating.
 Allow the solvents to evaporate until the adhesive film is “tacky”. It will take between 3 to 30 minutes depending upon surface porosity and weather condition.
 Position the coated surfaces accurately before assemble them. Apply even pressure to consolidate the bond.

Safety and first aid directions:

Avoid contact with eyes, skin and mouth.
 Use in well ventilated area. In case of contact with eyes, flush with water immediately for 15 minutes. If irritation persists, seek medical attention.
 Keep out of reach of children.

Storage

Highly inflammable, keep away from heat source or naked flames. Store in dry and cool place with temperature below +25°C.
 Use within 12 months from date of production.

Every endeavor has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for the loss or damage that may result from the use of the information, due to the possibility of various of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.

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